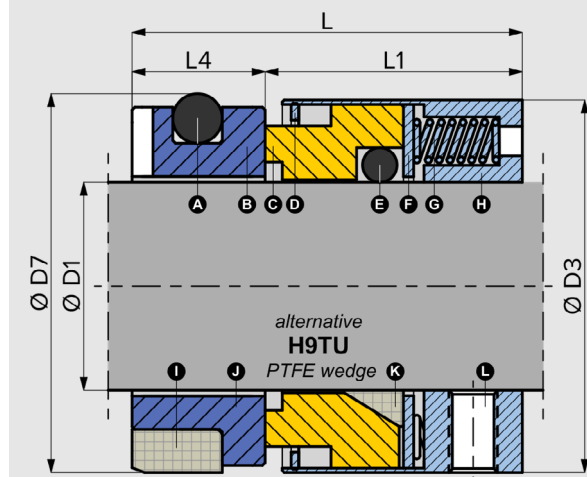


H8TU / H9TU

'TYPE 8-1T / 9T'

SPECIFICATION SHEET



- **O-ring, Multi-Spring Pusher**
- **To Imperial Dimensions**
- **Narrow Cross-Section**
- **Unbalanced**
- **Bi-directional**

H8TU is mechanical seal based on the industry standard "Type 8-1T & 9T" designs for imperial shafts and narrow housings. The multi-spring design ensures even face pressure, minimising face wear whilst also compensating for any shaft misalignment.

Originally designed to use a PTFE wedge (H9TU) as the secondary seal, improvements in o-ring materials have made the o-ring version (H8TU) more common, due to ease of access and replaceability.

The multi-spring holes are ported to the rear, reducing the risk of spring clogging from product build-up.

An additional rear pin hole allows two units to be mounted back-to-back, forming a double seal.

► Operating conditions¹

Temperature: -40°C to +260°C
 Pressure: < 24 bar, 350 psi, 2.4 MPa
 Speed: < 25m/s, 5000 fpm
 rpm < 1500000/(79.8 x D1)

► Material Options

Rotary Face: CAB, A1 or SiC
 Stationary Face: SiC
 Elastomer: N, V or EP
 Metal Parts: 304S.S.

PARTS

- A Stationary O-ring
- B Stationary Face / Ring
- C Rotary Face / Ring
- D Rotary Snap Ring
- E Rotary O-ring
- F Rotary Washer
- G Rotary Multi-Springs
- H Rotary Housing
- I Stationary PTFE *optional*
- J H9TU - A Seat *optional*
- K H9TU - PTFE Wedge
- L Rotary Set Screws

SEAT OPTIONS

OG standard, slot
 A PTFE mounted
 W Euro o-ring

EQUIVALENT

8-1T / 9T
 M05SU / M05U
 1645S / 1645
 RB878 / RB879

DIMENSIONS

D1 = Shaft Size
 L4 = Seat Height

D3 = Rotary OD
 L1 = Rotary W.L.

D7 = Seat Cavity
 L = Overall W.L.

D1	D3	D7	L4	L1	L
0.500"	23.8	1.000"	25.4	8.0	23.8
0.625"	27.0	1.250"	31.8	10.3	23.8
0.750"	30.1	1.375"	34.9	10.3	23.8
0.875"	33.3	1.500"	38.1	10.3	23.8
1.000"	36.5	1.625"	41.3	11.0	25.4
1.125"	39.7	1.750"	44.5	11.0	25.4
1.250"	42.8	1.875"	47.6	11.0	25.4
1.375"	49.2	2.000"	50.8	11.0	34.9
1.500"	49.2	2.125"	54.0	11.0	28.6
1.625"	57.2	2.375"	60.3	12.7	29.4
1.750"	58.7	2.500"	63.5	12.7	34.9
1.875"	63.5	2.625"	66.7	12.7	34.9
2.000"	66.7	2.750"	69.9	12.7	34.9
2.125"	71.4	3.000"	76.2	14.3	42.8
2.250"	72.2	3.125"	79.4	14.3	34.9
2.375"	76.2	3.250"	82.6	14.3	42.8
2.500"	79.4	3.375"	85.7	14.3	34.9
2.625"	82.6	3.375"	85.7	16.0	42.8
2.750"	85.7	3.500"	88.9	16.0	42.8
2.875"	88.9	3.750"	95.3	16.0	42.8
3.000"	92.1	3.875"	98.4	16.0	42.8
3.125"	95.3	4.000"	101.6	19.8	42.8
3.250"	98.4	4.125"	104.8	19.8	42.8
3.375"	101.6	4.250"	108.0	19.8	42.8
3.500"	104.8	4.375"	111.1	19.8	42.8
3.625"	108.0	4.500"	114.3	19.8	42.8
3.750"	111.1	4.625"	117.5	19.8	42.8
3.875"	114.3	4.750"	120.7	19.8	42.8
4.000"	117.5	4.875"	123.8	19.8	42.8

¹ Guide-values only (due to diversity of possible applications). Enquire for specific-use cases. Maximum values of each parameter cannot be applied together.